



DEPARTMENT OF PERMITTING, ENVIRONMENT, AND REGULATORY  
AFFAIRS (PERA)

BOARD AND CODE ADMINISTRATION DIVISION

## NOTICE OF ACCEPTANCE (NOA)

MIAMI-DADE COUNTY  
PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208

Miami, Florida 33175-2474

T (786) 315-2590 F (786) 315-2599

[www.miamidade.gov/pera/](http://www.miamidade.gov/pera/)

M. Q. Windows  
1855 Griffin Road, Suite A-271  
Dania, Fl. 33004

### SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County PERA -Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. PERA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

### DESCRIPTION: JS Series Inswing Opaque Wood Doors-LMI

**APPROVAL DOCUMENT:** Drawing No JS-OP-In, titled "JS Wood Opaque Doors, Inswing" Sheets 1 through 13 of 13, dated 03-03-06 and last revised on FEB 15, 2012, prepared by manufacturer, signed and sealed by Scott Wolters, P. E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

### MISSILE IMPACT RATING: Large & Small Missile Impact Resistant

#### Limitation:

1. Min Door sizes must comply per FBC requirements.

**LABELING:** Each unit shall bear a permanent label with M.Q. Windows, Ste-Agathe des Monts, Quebec, Canada and following statement: "Miami-Dade County Product Control Approved", noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA # 10-0902.12 and consists of this page 1 and evidence pages E-1 & E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by Ishaq I. Chanda, P.E.

5/3/12  
**MIAMI-DADE COUNTY**  
**APPROVED**

NOA No 12-0222.13  
Expiration Date: April 20, 2016  
Approval Date: May 10, 2012  
Page 1

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**A. DRAWINGS**

1. Manufacturer's die drawings and sections (transferred from file # **10-0902.12**)
2. Drawing No **JS-OP-In**, titled "JS Wood Opaque Doors, Inswing" Sheets 1 through 13 of 13, dated 03-03-06 and last revised on FEB 15, 2012, prepared by manufacturer, signed and sealed by Scott Wolters, P.E.

Note: This revision consists of FBC 2010 notes only.

**B. TESTS (Test reports transferred from file # **10-0902.12/#06-0405.02**)**

1. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94  
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94.  
3) Water Resistance Test, per FBC, TAS 202-94.  
4) Large Missile Impact Test per FBC, TAS 201-94  
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
6) Forced Entry Test, per FBC 2411 3.2.1 and TAS 202-94

Along with the manufacturer's parts drawings, installation diagram and marked-up drawings of an inswing wood door prepared by Hurricane Test Laboratory, LLC, Test Report No (s).

**HTL-0118-0131.03** (sample # 2), **HTL-0118-0507.03**, **HTL-0118-0722.03**, all dated 2/3/03 to 7/30/03, signed and sealed by Vinu J. Abraham, P.E. &

Along with the manufacturer's parts drawings, installation diagram and marked-up drawings of a shaped wood Windows prepared by Hurricane Test Laboratory, LLC, Test Report No **HTL-0118-0204.03**, dated 2/12-13/03, signed and sealed by Vinu J. Abraham, P.E.

2. Additional test reports transferred from file # **06-0405.01**:

- 2.1 Test Report No. **HTL-0118-1103-98 (Sp# 1, 2, 3 & 7)**, **HTL-0118-1006-98 (Sp# 4, 7)**, **HTL-0118-1218-98 (Sp#1)**, **HTL-0118-0702-99 (Sp#1)** prepared by Hurricane Testing Laboratories, dated 10/15/98 thru 07-06-99, signed and sealed by Timothy S. Marshall, P.E., for the following tests:

- 1) Air Infiltration Test, per PA 202-94
- 2) Uniform Static Air Pressure Test, Loading per PA 202-94
- 3) Water Resistance Test, per PA 202-94.
- 4) Large Missile Impact test, per SFBC and PA201-94
- 5) Cyclic loading test, per SFBC and PA203-94
- 6) Forced Entry Test, per SFBC 3603.2 (b) and PA 202-94

Along with manufacturer's parts and section drawings marked by Hurricane Testing Lab. Inc.

- 2.2. Test report on HTL-0118-0702-99

- 1) Large Missile Impact test, per SFBC and PA201-94
- 2) Cyclic loading test, per SFBC and PA203-94

Along with manufacturer's parts and section drawings marked by Hurricane Testing Laboratory Inc, for specimen #1(MQ-8), signed and sealed by Vinu Abraham, P.E.

- 2.3. Structural Test report on HTL-0118-0702-99 (Specimen #1(MQ-8) & Specimen#2(MQ-7) and HTL-0118-1103-98(Specimen #1(MQ1)) on:

- 1) Air Infiltration Test, per PA 202-94
- 2) Uniform Static Air Pressure Test, Loading per PA 202-94
- 3) Water Resistance Test, per PA 202-94.

Along with manufacturer's parts and section drawings marked by Hurricane TestingLaboratory Inc, signed and sealed by Vinu Abraham, P.E.

*Ishaq I. Chanda*

Ishaq I. Chanda, P.E.

Product Control Examiner

NOA No 12-0222.13

Expiration Date: April 20, 2016

Approval Date: May 10, 2012

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**C. CALCULATIONS**

1. Anchor verification calculations complying w/ FBC-2010 dated May 01, 2012, prepared by Wolters Engineering Inc., signed and sealed by Scott Wolters, P.E.
2. Glazing complies w/ ASTM E-1300-02 & -04

**D. QUALITY ASSURANCE**

1. Miami Dade Department of Permitting, Environment, and Regulatory Affairs (PERA).

**E. MATERIAL CERTIFICATIONS**

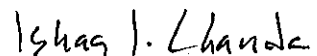
1. None

**F. STATEMENTS**

1. Stateman letter of conformance to FBC 2010, dated 02-15-12, prepared by Wolters Engineering, signed and sealed by Scott Wolters, P. E.
2. Statement letter dated 01-25-11, issued by Wolters Engineering Inc., of Succeeding Engineer adopting another Engineer's work, signed and sealed by Scott Wolters, P.E.(submitted under **10-0902.12**)
3. Stateman letter of conformance to FBC 2007 and "no financial interest", dated 01-25-11, signed and sealed by Scott Wolters, P. E.(submitted under **10-0902.12**).
4. Statement letters of compliance, part of the above test reports.
5. Addendum letter dated 04-27-00 for test reports, **HTL-0118-1103-98 (Sp#1), -0118-1006-98(Sp#2) , 0118-0702-99(Sp#1 (MQ-8)) and 0118-0702-99(Sp#2 (MQ-7))**, prepared by Hurricane Testing Laboratories, , reviewed, signed and sealed by Vinu Abraham, P.E.
6. Distribution agreement MQ Windows, Canada and MQ Windows Inc, Dania, Florida dated Nov 30, 201, signed by Gilles Morin, president.

**G. OTHER**

1. This NOA **revises** NOA # **10-0902.12**, expiring on April 20, 2016.
2. Test proposals dated 3/26/02 thru 09/05/02, approved by BCCO.
3. Test proposal **98-0073** dated August 3, 1998& October 14, 1998, approved by BCCO.



**Ishaq I. Chanda, P.E.**

**Product Control Examiner**

**NOA No 12-0222.13**

**Expiration Date: April 20, 2016**

**Approval Date: May 10, 2012**

OPAQUE DOORS, INSWING  
ELEVATION VIEWS  
CONFIGURATIONS: x, xx  
WOOD: Mahogany  
VIEWED FROM THE INSIDE

DESIGN PRESSURE
Positive Pressure: +60 psf Negative Pressure: -70 psf
Note: All sizes noted are maximum sizes. Sizes smaller in width & height are permitted.

#### GENERAL NOTES:

1- THIS PRODUCT IS DESIGNED TO COMPLY WITH THE PROVISIONS OF THE HIGH VELOCITY HURRICANE ZONE (HVHZ) OF THE 2010 EDITION OF THE FLORIDA BUILDING CODE.

2- THIS PRODUCT IS LARGE MISSILE IMPACT RESISTANT AND HAS BEEN TESTED IN ACCORDANCE WITH THE HIGH VELOCITY HURRICANE ZONE PROTOCOLS TAS201, 202 AND 203. NO SHUTTERS ARE REQUIRED.

3- WOOD BUCKS (BY OTHERS) AND OPENINGS MUST BE DESIGNED BY THE PROFESSIONAL OF RECORD TO PROPERLY TRANSFER WIND LOADS TO THE MAIN STRUCTURE.

4- SPECIFIED ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL FINISH OR STUCCO.

5- IN ORDER TO VERIFY THAT ANCHORS FOR THIS PRODUCT WERE NOT OVERSTRESSED AS TESTED, A 33% ALLOWABLE STRESS INCREASE WAS NOT USED IN THEIR ANALYSIS. HOWEVER, A LOAD DURATION FACTOR OF  $C_d = 1.6$  WAS USED TO VERIFY THEIR SPACING IN WOOD SUBSTRATES.

#### GLAZING TYPE TABLE

##### RAISED WOOD PANEL:

Max. DLO area:  
-MDF veneer covered: Max. 18.92 sqf. Min. specific gravity  $G = 0.75 = 48 \text{ lb/ft}^3$  (0.769 g/cm<sup>3</sup>).

##### NOTE:

-Aspect Ratio (D.L.O. Height / D.L.O. Width) must be less than or equal to 5.0 for all door sizes.  
-See Glazing Details on sheet 6

## JS SERIES WOOD OPAQUE DOORS INSWING

Drawing no.: JS-OP-IN

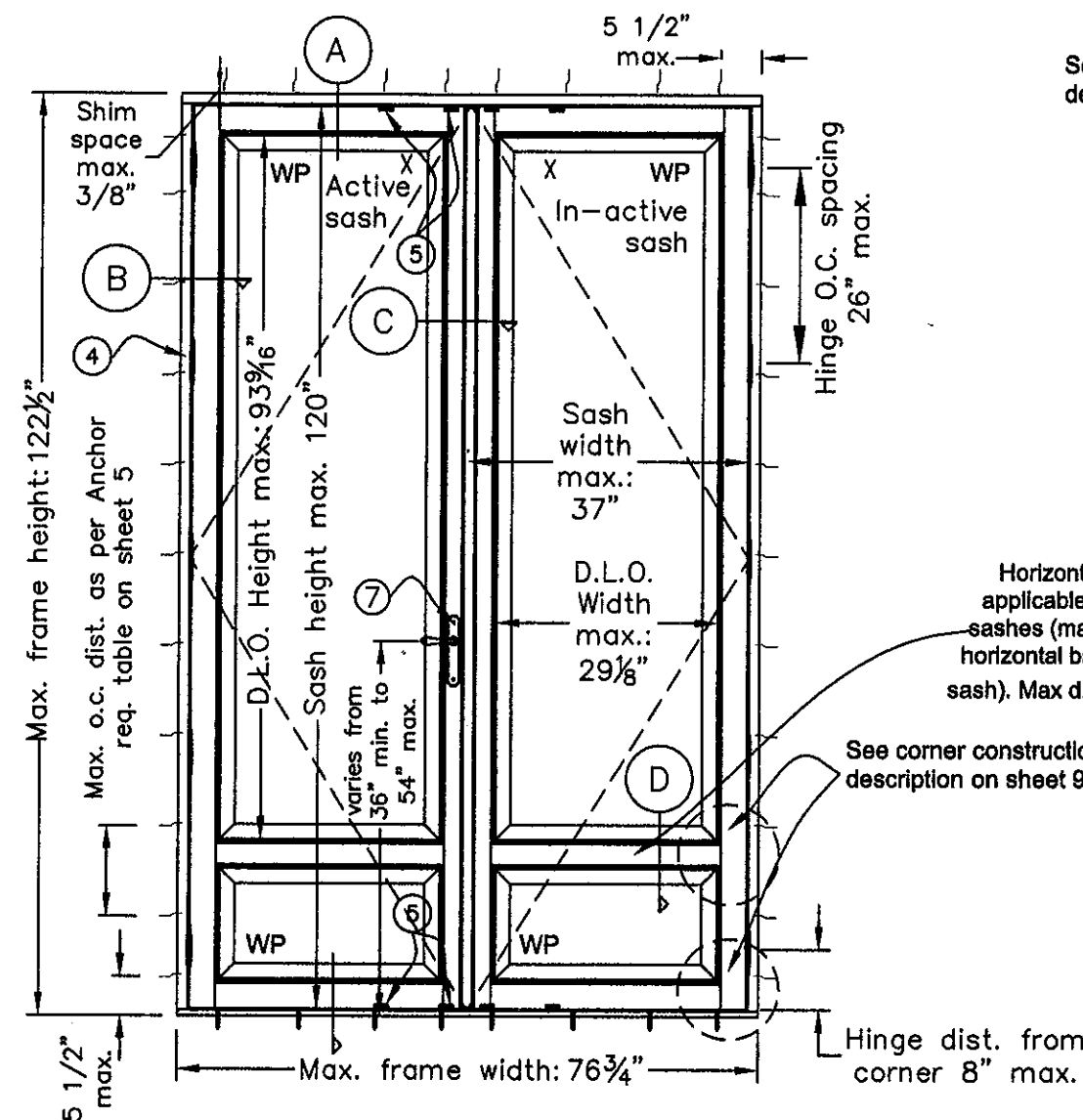
Scale: NONE  
Drawn by: S. Marcotte

Date drawn: 03/30/06  
Date revised: 07/14/10

File: JS-OP-IN  
Page: 1 / 9

STRUCTURALLY REVIEWED BY:

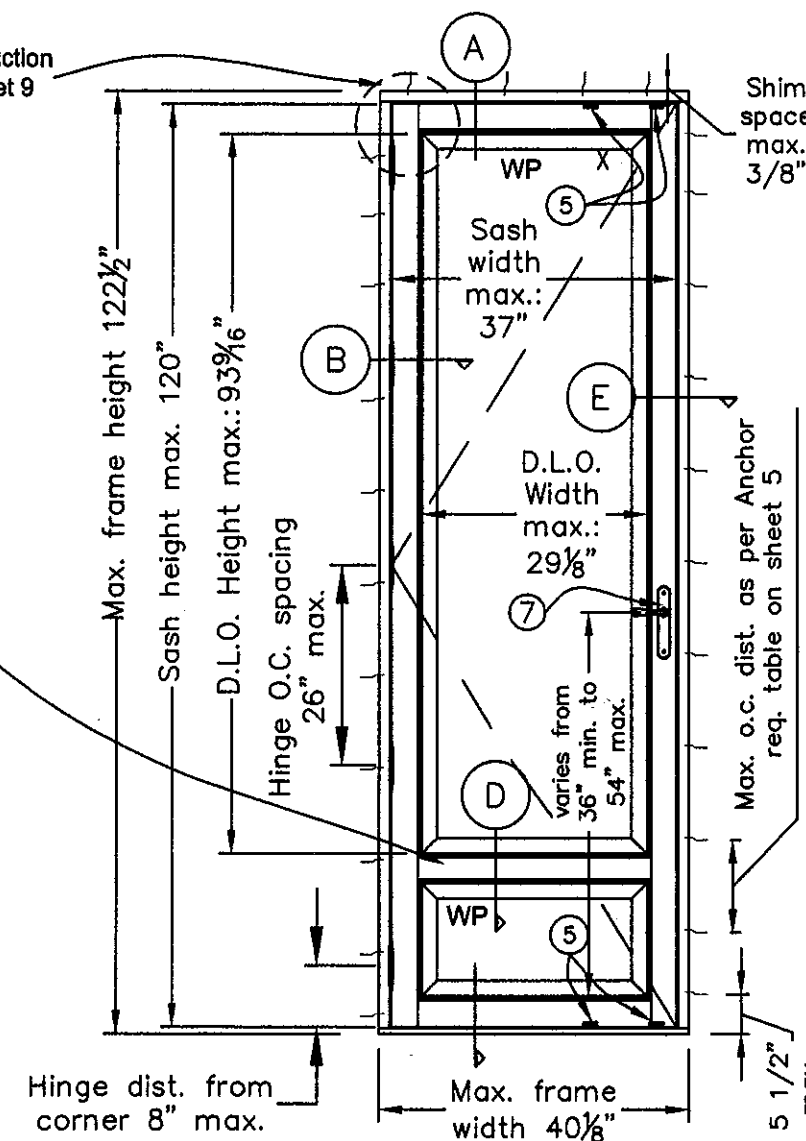
*Scott Wolters*  
SCOTT WOLTERS  
FL PE# 62354  
WOLTERS ENGINEERING, INC.  
(COA# 27194)  
1271 GRANT STREET  
HOLLYWOOD, FL 33019  
FEB 15 2012



INTERIOR ELEVATION  
DOUBLE RECTANGULAR OPAQUE DOOR UNIT  
W/ HORIZONTAL SASH BAR (Not to scale)

# NOTE: Numbers in circle are referred to the bill of materials on sheet 8.

See corner construction description on sheet 9



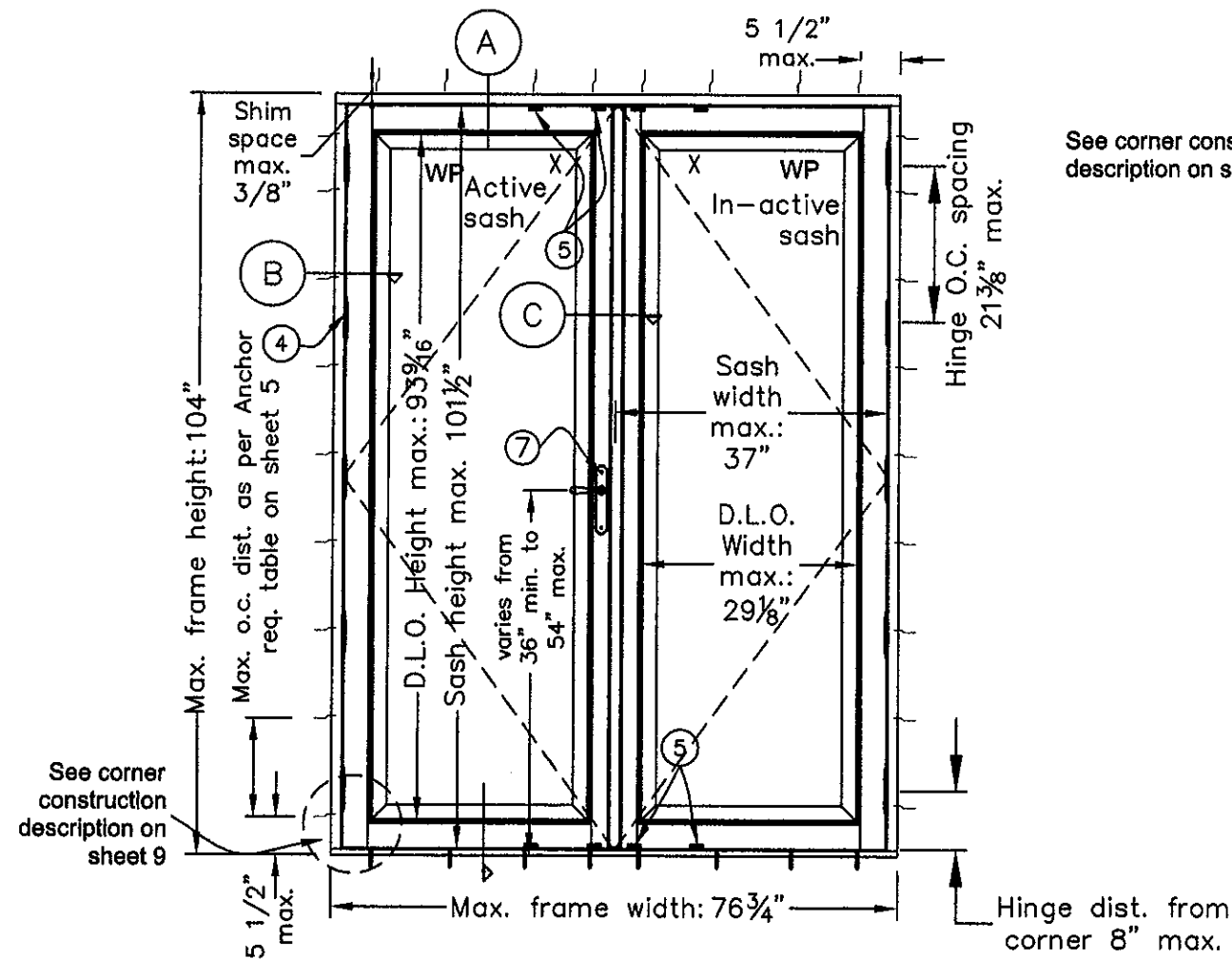
INTERIOR ELEVATION  
SINGLE RECTANGULAR OPAQUE DOOR UNIT  
W/ HORIZONTAL SASH BAR (Not to scale)

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 12-0222.13  
Expiration Date APR 20, 2016  
By *Blanca J. Chavira*  
Miami Dade Product Council

OPAQUE DOORS, INSWING  
ELEVATION VIEWS  
CONFIGURATIONS: X, XX  
WOOD: Mahogany  
VIEWED FROM THE INSIDE

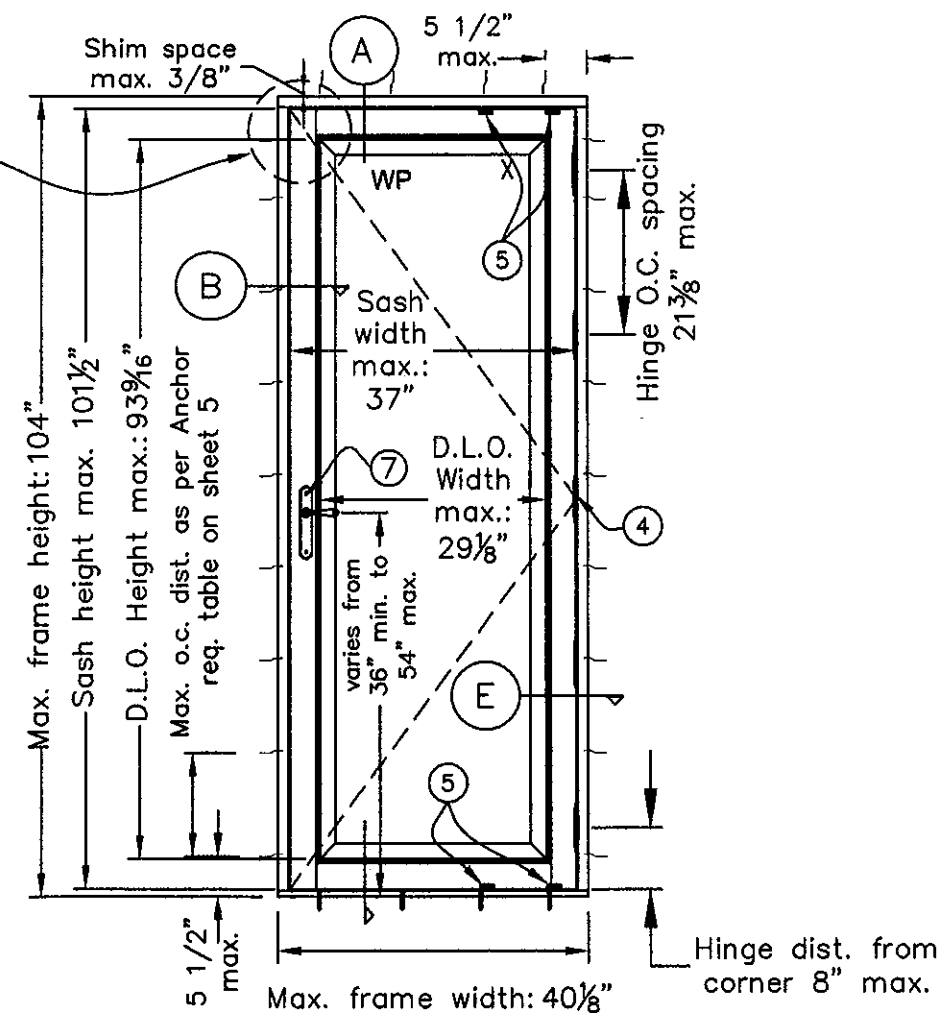
DESIGN PRESSURE APPLYING TO THIS PAGE
Acting inward: +60 psf Acting outward: -70 psf
Note: All sizes noted are maximum sizes. Sizes smaller in width & height are permitted.

GLAZING TYPE TABLE
RAISED WOOD PANEL:
Max. DLO area: -MDF veneer covered: Max. 18.92 sqf. Min. specific gravity G= 0.75= 48 lb/ft <sup>3</sup> (0.769 g/cm <sup>3</sup> ).
NOTE: -Aspect Ratio (D.L.O. Height / D.L.O. Width) must be less than or equal to 5.0 for all door sizes. -See Glazing Details on sheet 6



INTERIOR ELEVATION  
DOUBLE RECTANGULAR OPAQUE DOOR UNIT  
WITHOUT SASH BAR (Not to scale)

NOTE: Numbers in  
circle are referred to  
the bill of materials  
on sheet 8.



INTERIOR ELEVATION  
SINGLE RECTANGULAR OPAQUE DOOR UNIT  
WITHOUT SASH BAR (Not to scale)

**JS SERIES  
WOOD OPAQUE DOORS  
INSWING**

Drawing no.: JS-OP-IN

Scale: NONE  
Drawn by: S. Marcotte

Date drawn: 03/30/06  
Date revised:

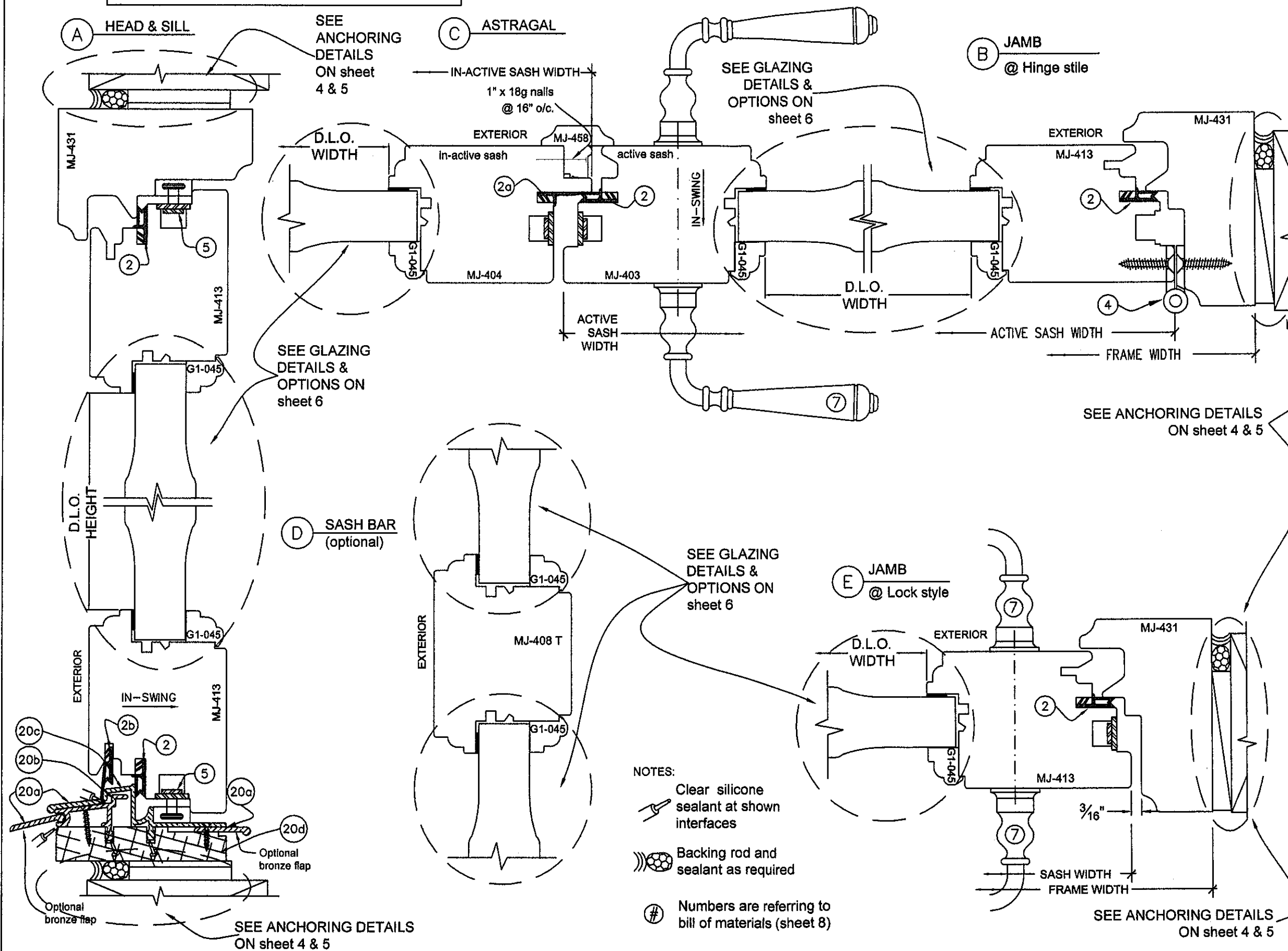
File: JS-OP-IN  
Page: 2 / 9

STRUCTURALLY REVIEWED BY:

*Scott Wolters*  
SCOTT WOLTERS  
FL PE# 62354  
WOLTERS ENGINEERING, INC.  
(COA# 27194)  
1271 GRANT STREET  
HOLLYWOOD, FL 33019  
FEB 15 2012

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 12-0222-13  
Expiration Date 4/30/15  
*Klaus J. Chandra*  
National Code Product Control

# CROSS SECTION VIEWS



## JS SERIES WOOD OPAQUE DOORS INSWING

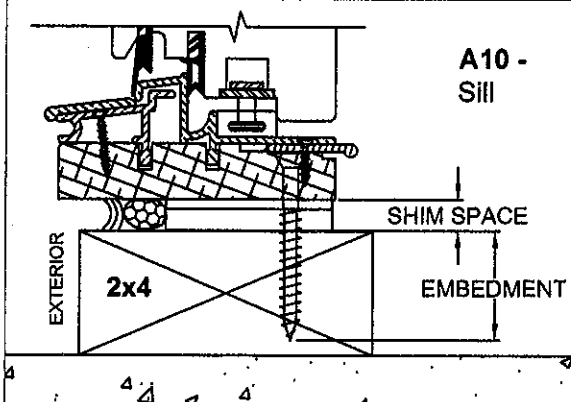
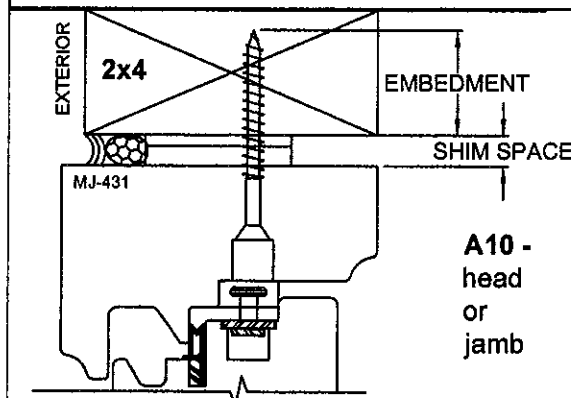
Drawing no.: JS-OP-IN	
Scale: NONE	Drawn by: S. Marcotte
Date drawn: 03/30/06	Date revised:
File: JS-OP-IN	Page: 3/ 9

STRUCTURALLY REVIEWED BY:

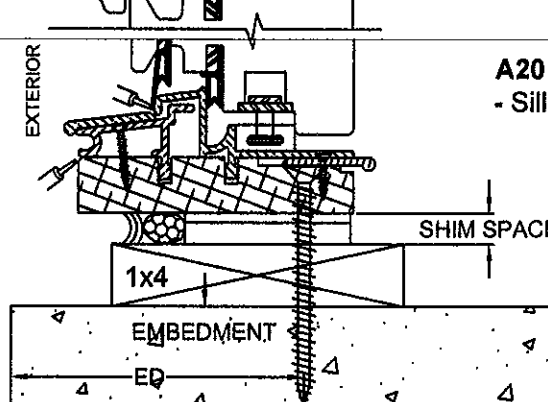
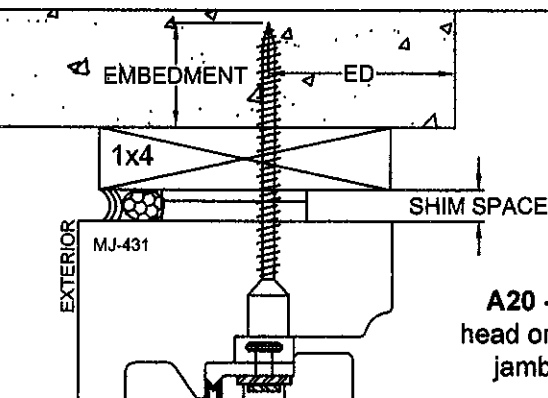
*Scott Walters*  
 SCOTT WALTERS  
 FL PE# 62354  
 WALTERS ENGINEERING, INC.  
 (COA# 27194)  
 1271 GRANT STREET  
 HOLLYWOOD, FL 33019  
 FEB 15 2012

PRODUCT REVISED  
 as complying with the Florida  
 Building Code  
 Acceptance No. 12-0222-13  
 Expiration Date 4/20/16  
*Shane L. Chaudhry*  
 Manual Date Product Control

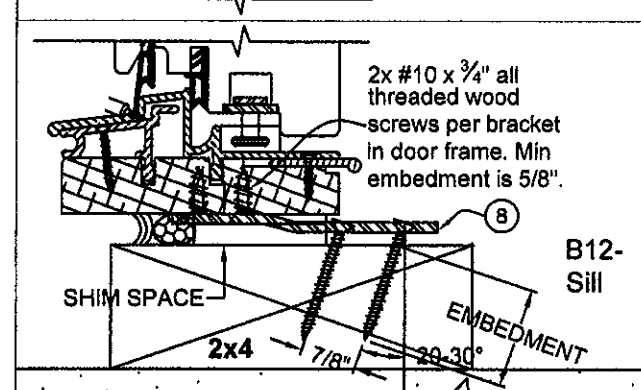
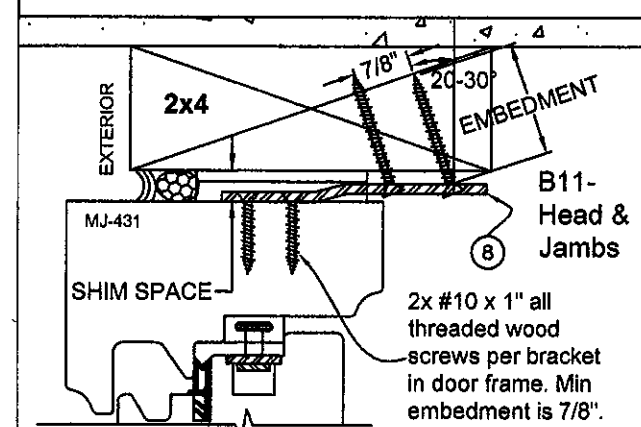
**A10** - Typical direct anchor on 2x wood buck using wood screws. Size and spacing as per ANCHOR REQUIREMENTS TABLE on sheet 5.



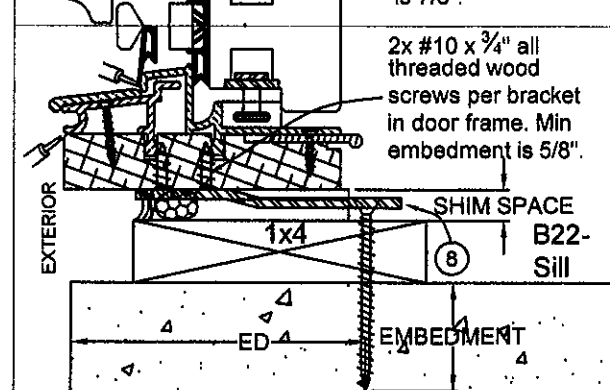
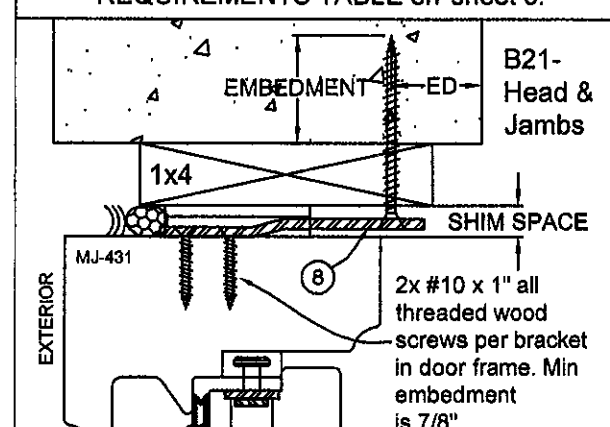
**A20** - Typical direct anchor through 1x wood buck into concrete or masonry using Tapcon screws. Size and spacing as per ANCHOR REQUIREMENTS TABLE on sheet 5.



**B11, B12** - Typical anchor using Installation Bracket (8) on 2x wood buck using wood screws as per ANCHOR REQUIREMENTS TABLE on sheet 5.

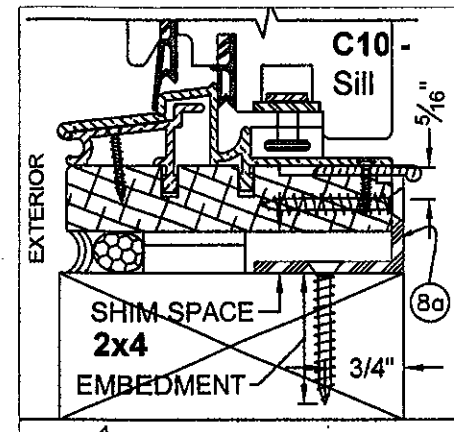


**B21, B22** - Typical anchor w/ Installation Bracket (8) using Tapcon screws through 1x wood buck into concrete or masonry as per ANCHOR REQUIREMENTS TABLE on sheet 5.



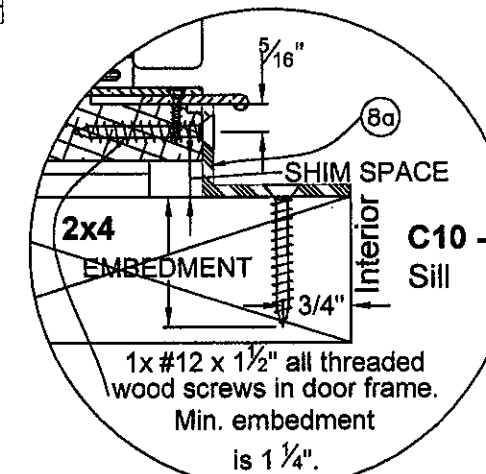
## ANCHORING DETAILS

**C10** - Typical anchor (@ sill only) w/ Continuous Aluminum Angle (8a) using wood screws in 2x wood buck and door frame. Size and spacing as per ANCHOR REQUIREMENTS TABLE on sheet 5.



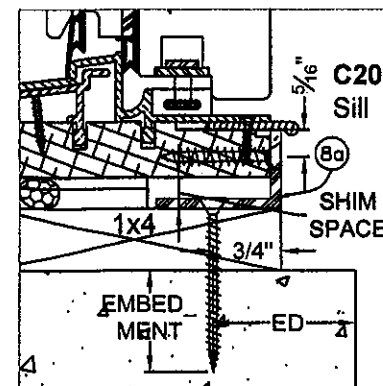
Frame's leg up on the edge of the sill, buck's leg out on the face.

Alternate typical anchor location for the continuous aluminum Angle (8a)



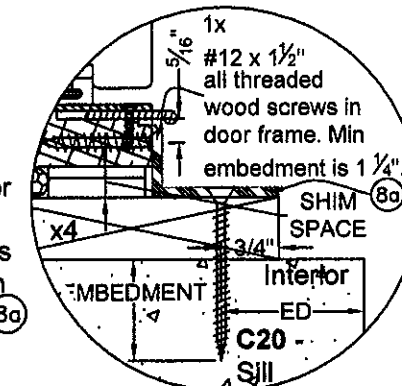
Frame's leg up on the edge of the sill, buck's leg in on the face.

**C20** - Typical anchor w/ Continuous Aluminum Angle (8a) using Tapcon screws through 1x wood buck into concrete and wood screw into door frame. Size and spacing as per ANCHOR REQUIREMENTS TABLE on sheet 5.



Frame's leg up on the edge of the sill, buck's leg out on the face.

Alternate typical anchor location for the continuous aluminum Angle (8a)



Frame's leg up on the edge of the sill, buck's leg in on the face.

## JS SERIES WOOD OPAQUE DOORS INSWING

Drawing no.: JS-OP-IN

Scale: NONE  
Drawn by: S. Marcotte

Date drawn: 03/30/06  
Date revised:

File: JS-OP-IN  
Page: 4 / 9

STRUCTURALLY REVIEWED BY:

*Scott Wolters*  
SCOTT WOLTERS  
FL PE# 62354  
WOLTERS ENGINEERING, INC.  
(COA# 27194)  
1271 GRANT STREET  
HOLLYWOOD, FL 33019  
FEB 15 2012

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Adaptance No. 12-0222.13  
Expiration Date 4/20/16  
*Chas. L. Hunt*  
Product Control

# ANCHORING DETAILS

Anchoring method	Substrate	Inst. Ref. No.	Fasteners type, size & embedment	Spacing		Min. dist. from wood buck edge	Min. dist. from msry edge (ED)	Min. embedment	
				From corner	On center			Into substrate	Into unit frame
Direct anchor (shear screws)	2x_ wood buck	<b>A10</b> <b>4 sides</b>	Through the unit frame into the buck frame: (1) #14 x 2 3/4" wood screw.	5 1/2"	4 1/2"	3/4"	----	1 1/4"	----
	1x_ wood buck	<b>A20</b> <b>4 sides</b>	Through the buck frame into the masonry: (1) 1/4" x 2 3/4" Elco / Textron Tapcon screw.	5 1/2"	5 1/2"	3/4"	2 1/2"	1 1/4"	----
PDF-FS-05/D Installation bracket	2x_ wood buck	<b>B11</b> <b>head jamb</b>	To the buck frame: (2) #12 X 1 1/2" all threaded (a.T.) wood screws. To the unit frame: (2) # 10 x 1" a.T. wood screws.	5 1/2"	11"	----	----	1 1/4"	7/8"
		<b>B12</b> <b>sill</b>	To the buck frame: (2) #12 X 1 1/2" a.T. wood screws. To the unit frame: (2) # 10 x 3/4" a.T. wood screws.	5 1/2"	6 1/2"	----	----	1 1/4"	5/8"
	1x_ wood buck	<b>B21</b> <b>head jamb</b>	Through the buck frame into the masonry: (1) 1/4" x 2 3/4" Elco / Textron Tapcon screw. Into the unit frame: (2) #10 x 1" a.T. wood screws.	5 1/2"	10 1/2"	3/4"	2 1/2"	1 1/4"	7/8"
		<b>B22</b> <b>sill</b>	Through the buck frame into the masonry: (1) 1/4" x 2 3/4" Elco / Textron Tapcon screw. To the unit frame: (2) # 10 x 3/4" a.T. wood screws.	5 1/2"	6 1/2"	3/4"	2 1/2"	1 1/4"	5/8"
Continuous aluminum angle (At sill only)	2x_ wood buck	<b>C10</b> <b>sill</b>	To the door sill and to the buck frame with (1) #12 x1 1/2" a. T. wood screw.	5 1/2"	10"	3/4"	----	1 1/4"	1 1/4"
	1x_ wood buck	<b>C20</b> <b>sill</b>	Through the buck frame into the masonry: 1/4" x 2 3/4" Elco / Textron Tapcon screw. Into the unit sill: (1) #12 x1 1/2".	5 1/2"	7"	3/4"	2 1/2"	1 1/4"	1 1/4"

## JS SERIES WOOD OPAQUE DOORS INSWING

Drawing no.: JS-OP-IN

Scale: NONE

Drawn by: S. Marcotte

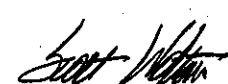
Date drawn: 03/30/06

Date revised:

File: JS-OP-IN

Page: 5 / 9


### STRUCTURALLY REVIEWED BY:




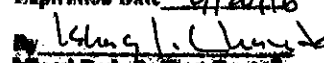
SCOTT WOLTERS  
FL PE# 62354  
WOLTERS ENGINEERING, INC.  
(COA# 27194)  
1271 GRANT STREET  
HOLLYWOOD, FL 33019  
FEB 15 2012

NOTES:

- All shim spaces between door frame and wood buck max. 3/8" @ head, jambs and sill. Use std wood or plastic shims.
- Jambs anchoring identical to head anchoring shown
- Wood bucks (by others) and openings must be designed by the professional of record to properly transfer wind loads to the main structure.
- Installation brackets (8) and aluminum angles (8a) may be positioned at the interior or exterior side of the door.
- Materials, but not limited to steel & steel screws that come in contact with other dissimilar materials shall meet with section 2003.8.4 of the Florida Building Code.

 Backing rod and sealant as required

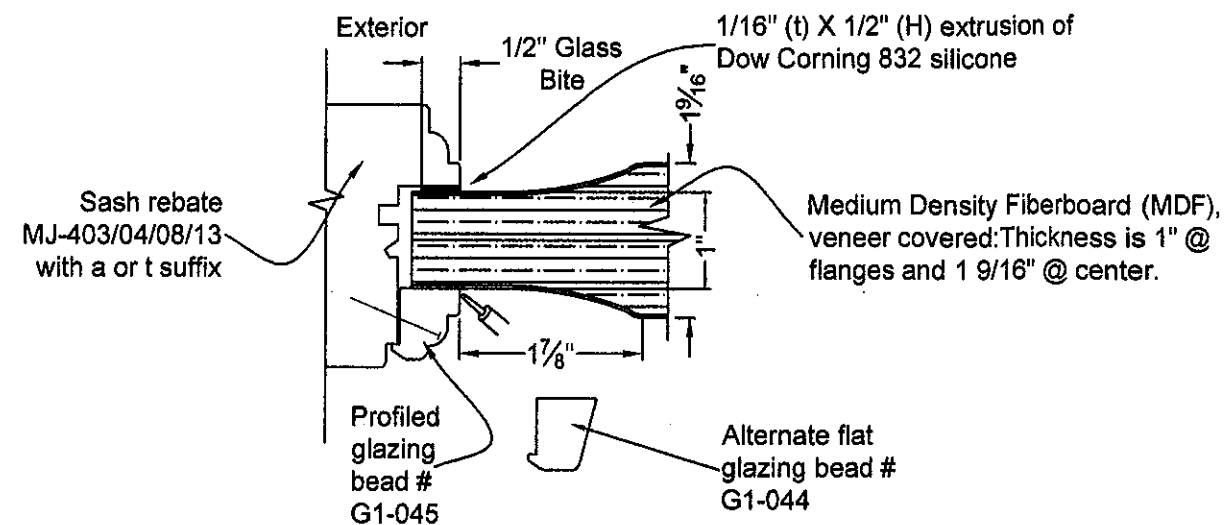
 Numbers in circle are referring to bill of materials (sheet 8)

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No 12-0222.13  
Expiration Date 6/20/16  
By   
Michael Bode Product Control



## GLAZING DETAILS

Typ. glazing w/ MDF raised wood panel



NOTE: All glazing beads fixed at the MDF panel perimeter w/ #18 gauge x 1" long finishing nails spaced 2" from the corners and 10" o/c.

Clear silicone sealant at shown interface

## JS SERIES WOOD OPAQUE DOORS IN SWING

Drawing no.: JS-OP-IN

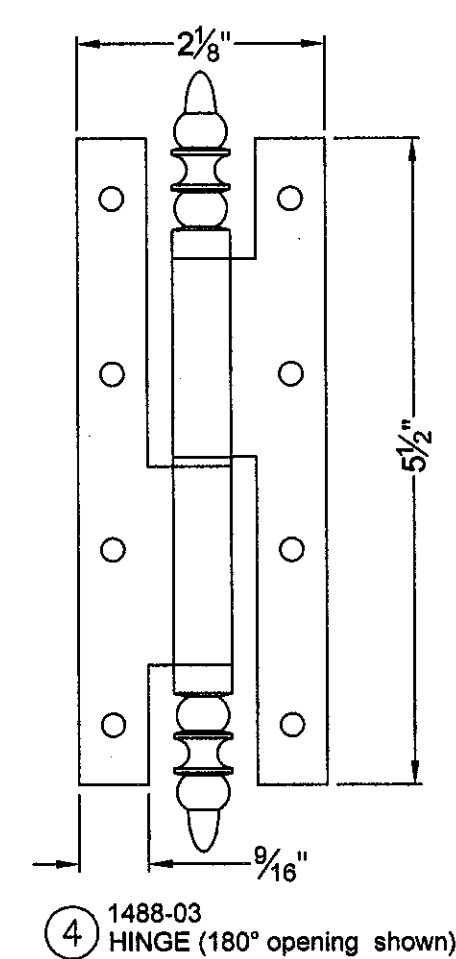
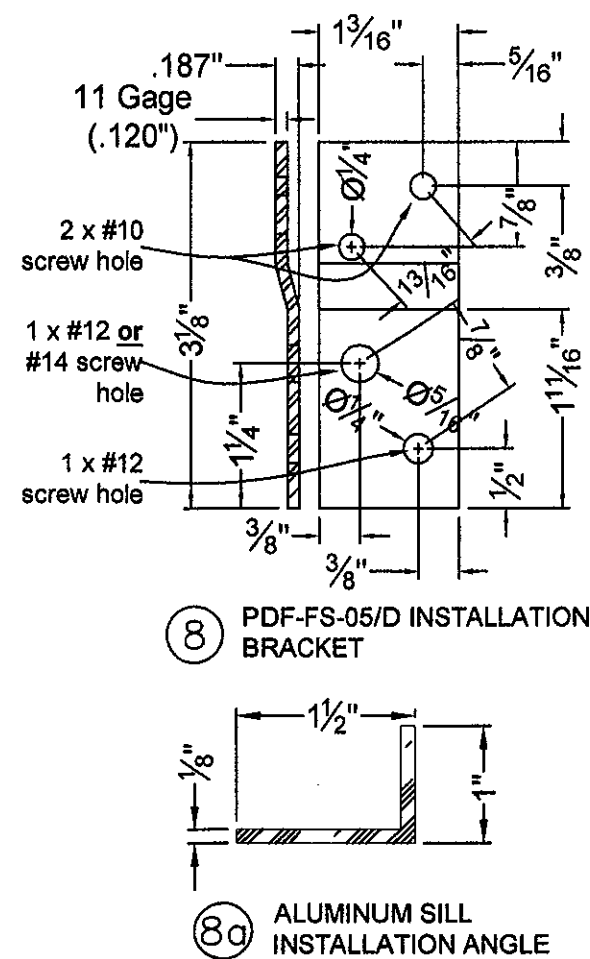
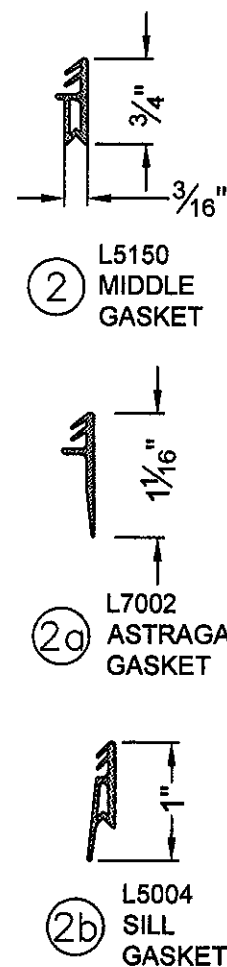
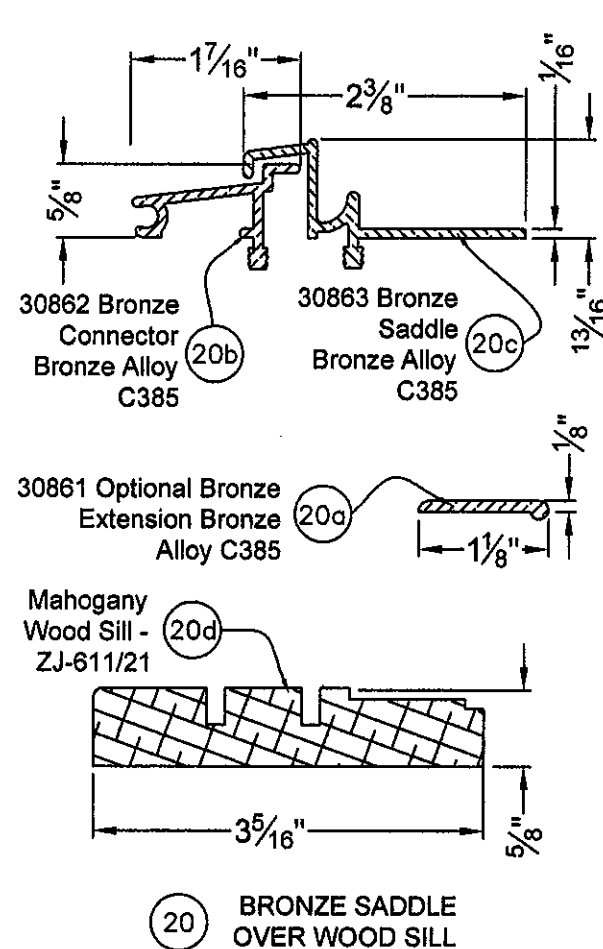
Scale: NONE	Drawn by: S. Marcotte
Date drawn: 03/30/06	Date revised:
File: JS-OP-IN	Page: 6 / 9

STRUCTURALLY REVIEWED BY:

*Scott Wolters*  
SCOTT WOLTERS  
FL PE# 62354

WOLTERS ENGINEERING, INC.  
(COA# 27194)  
1271 GRANT STREET  
HOLLYWOOD, FL 33019  
FEB 15 2012

## ACCESSORIES



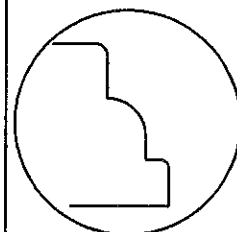
PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 12-0222-13  
Expiration Date 4/20/16  
By: *Isaac L. L...*  
Initial Date Product Control

# WOOD PROFILES

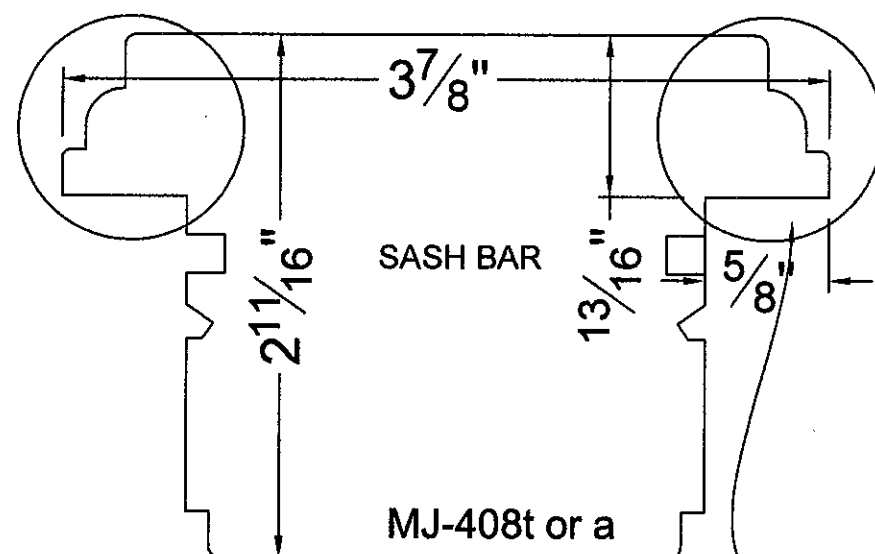
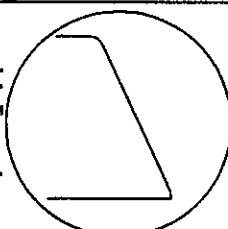
NOTE: All profiles dimensions shown are minimum dimensions.

## Alternate glazing fence details

Flat glazing fence:  
Part number w/ "a"  
suffix.



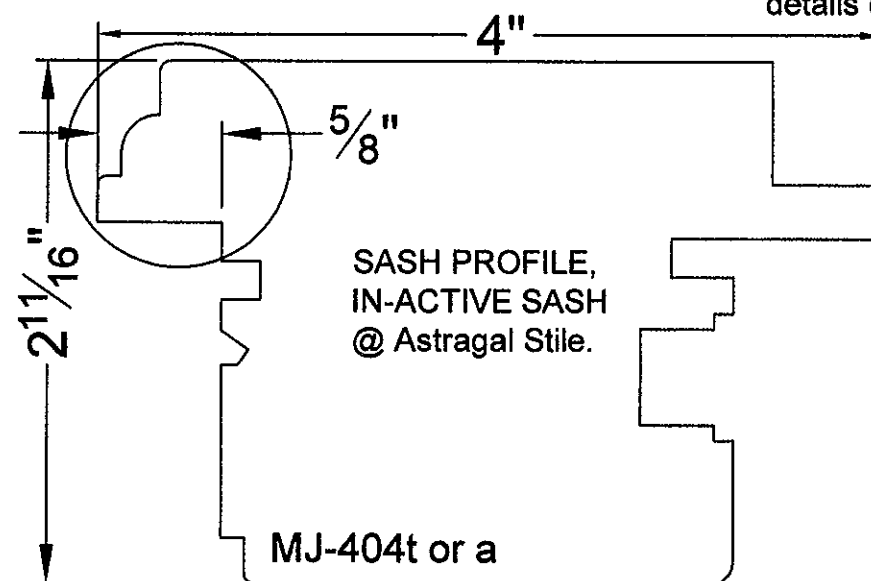
Moulded glazing  
fence: Part number  
w/ "t" suffix.



SASH BAR

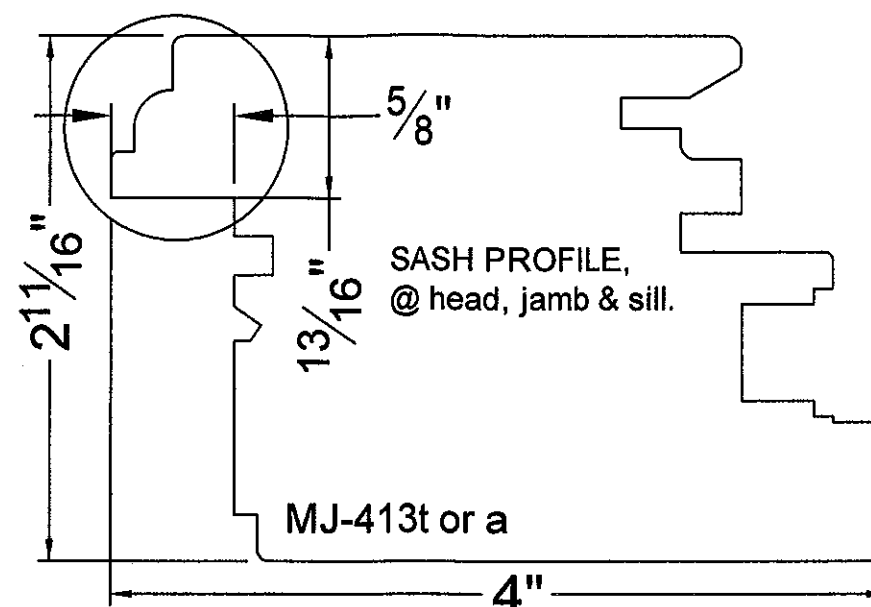
MJ-408t or a

See Alternate glazing fence  
details on this sheet



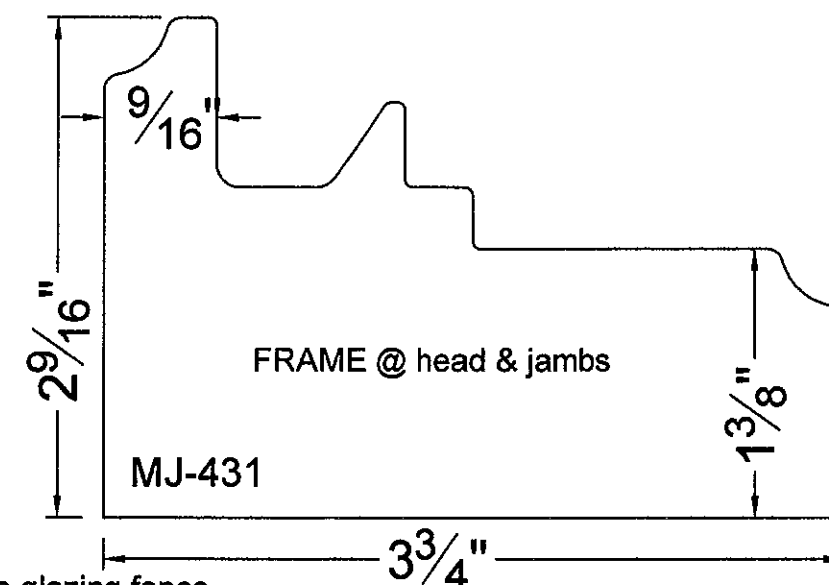
SASH PROFILE,  
IN-ACTIVE SASH  
@ Astragal Stile.

MJ-404t or a



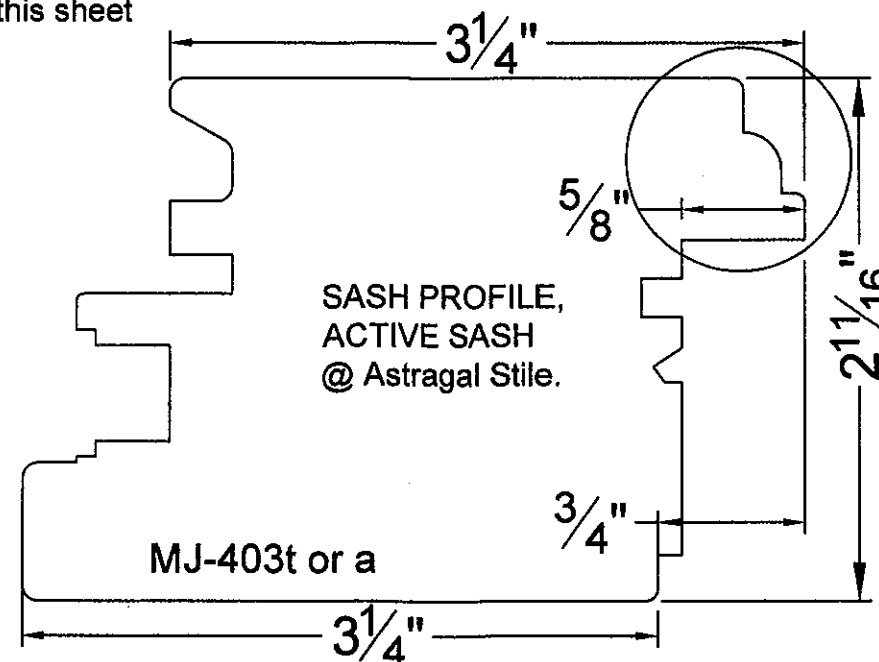
SASH PROFILE,  
@ head, jamb & sill.

MJ-413t or a



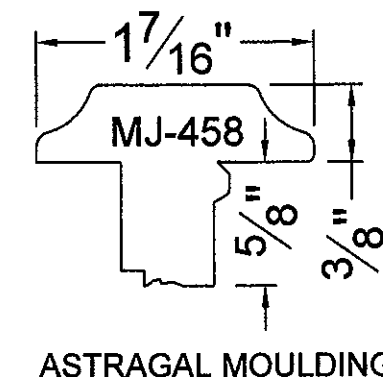
FRAME @ head & jambs

MJ-431

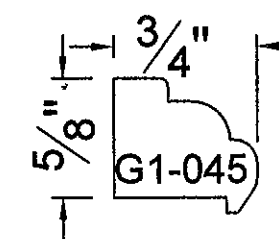


SASH PROFILE,  
ACTIVE SASH  
@ Astragal Stile.

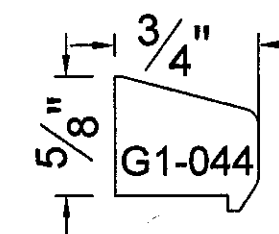
MJ-403t or a



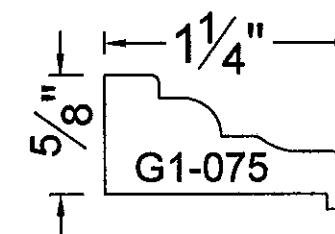
ASTRAGAL MOULDING



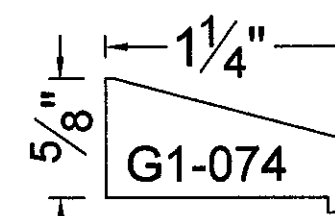
G1-045



G1-044



G1-075



G1-074

GLAZING BEADS

## JS SERIES WOOD OPAQUE DOORS INSWING

Drawing no.: JS-OP-IN

Scale: NONE  
Drawn by: S. Marcotte

Date drawn: 03/30/06  
Date revised:

File: JS-OP-IN  
Page: 7 / 9

STRUCTURALLY REVIEWED BY:

*Scott Wolters*  
SCOTT WOLTERS  
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WOLTERS ENGINEERING, INC.  
(COA# 27194)  
1271 GRANT STREET  
HOLLYWOOD, FL 33019

FEB 15 2012

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No. 12-0222.13  
Expiration Date 12/24/16  
By *Ishag L. L. L.*  
Insulated Door Product Control

# BILL OF MATERIALS

(see also related cross sections details)

Ref.	ITEM DESCRIPTION	MANUFACTURER / NOTES
②	Brügman L5150, Push-in EPDM middle gasket	Push-in gasket, in a continuous groove around the sash.
2a	Brügman L7002, Push-in EPDM In-active astragal meeting stile middle gasket	Push-in gasket in a continuous groove. Ends @ sash's head & sill glued to the L5150 gasket
2b	Brügman L5004, Push-in EPDM sill gasket	Push-in gasket, in a continuous groove at sash sill.
④	Jardinier Massard S.A. 1488-03 painted steel hinges	5 per hinged stile of sashes, 8" from corners; see elevations for max. o/c spacing. 4 x #7 x 1" flat head screws on sash and frame for each hinge.
⑤	Ferco multi-point lock system.	Ferco G-20755 corner gear Ferco 6-26295 steel intermediate arm Ferco 6-25485 steel mechanism Ferco 6-26076 steel lever. Bronze cast alloy keeper, #833856.
⑦	Lock handle	As required to operate lock.
⑧	PDF-FS-05/D Installation bracket Gage 11 ASTM A653 SQ 33 G90 galvanized steel	To door frame: 2x #10 x 1" a.t. wood screws. Min.embedment is 3/4". To door sill frame: 2 x #10 x 3/4" a.t. wood screws. Min embedment is 5/8". To structure as per ANCHOR REQUIREMENTS TABLE on sheet 5.
8a	Installation Aluminum angle (Alloy 6063-T5)	Screwed to wood sill and to structure as per ANCHOR REQUIREMENTS TABLE on sheet 5.
20a	30861 1" Bronze extension (Alloy C385)	Brass #7 x (1/2" for 30863, 3/4" for 30862) FH screws @ 16" o/c & continuous line of silicone behind; When 30861 is used to hide screw holes, use with 3M double face acrylic tape. It may be used as an optional in or out extension to link with floor finishing material.
20b	30862 Bronze connector (Alloy C385)	
20c	30863 Bronze saddle (Alloy C385)	
20d	ZJ-611/21 Mahogany wood sill	Square cut @ ea end. Screwed with 2x # 12 x 3" wood Screws to the frame jambs. See sheet 9.

# REF. NUMBERS ARE RELATED TO THOSE USED ON CROSS SECTIONS DRAWINGS



1855 GRIFFIN ROAD,  
SUITE A-271  
DANIA, FL 33004


WINDOWS

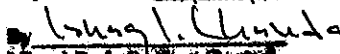
OF EUROPE AND THE AMERICAS

## JS SERIES WOOD OPAQUE DOORS INSWING

Drawing no.: JS-OP-IN	
Scale: NONE	Drawn by: S. Marcotte
Date drawn: 03/30/06	Date revised:
File: JS-OP-IN	Page: 8 / 9

STRUCTURALLY REVIEWED BY:

  
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1271 GRANT STREET  
HOLLYWOOD, FL 33019  
FEB 15 2012

PRODUCT REVISED  
as complying with the Florida  
Building Code  
Acceptance No 12-0222.13  
Expiration Date 4/2016  
By   
Issued Date Product Control

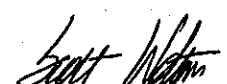
JS SERIES

WOOD OPAQUE DOORS


INSWING

Drawing no.: JS-OP-IN	
Scale: NONE	Drawn by: S. Marcotte
Date drawn: 03/30/06	Date revised:
File: JS-OP-IN	Page: 9 / 9

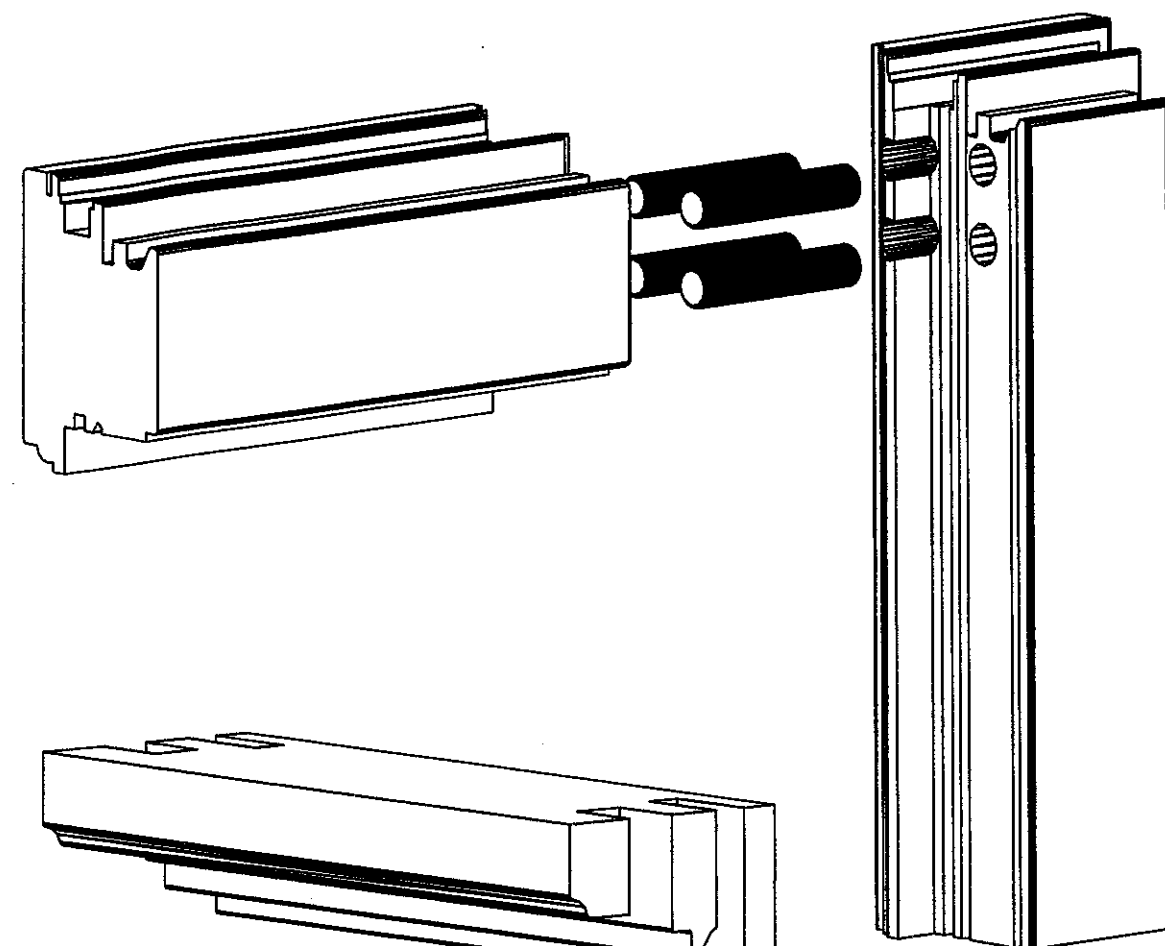
STRUCTURALLY REVIEWED BY:

  
 SCOTT WOLTERS  
 FL PE# 62354  
 WOLTERS ENGINEERING, INC.  
 (COA# 27194)  
 1271 GRANT STREET  
 HOLLYWOOD, FL 33019  
 FEB 15 2012

PRODUCT REVISED

as complying with the Florida  
 Building Code  
 Acceptance No. 12-0222.13  
 Expiration Date APR 20, 2016  
 By:   
 Quality Control Product Control

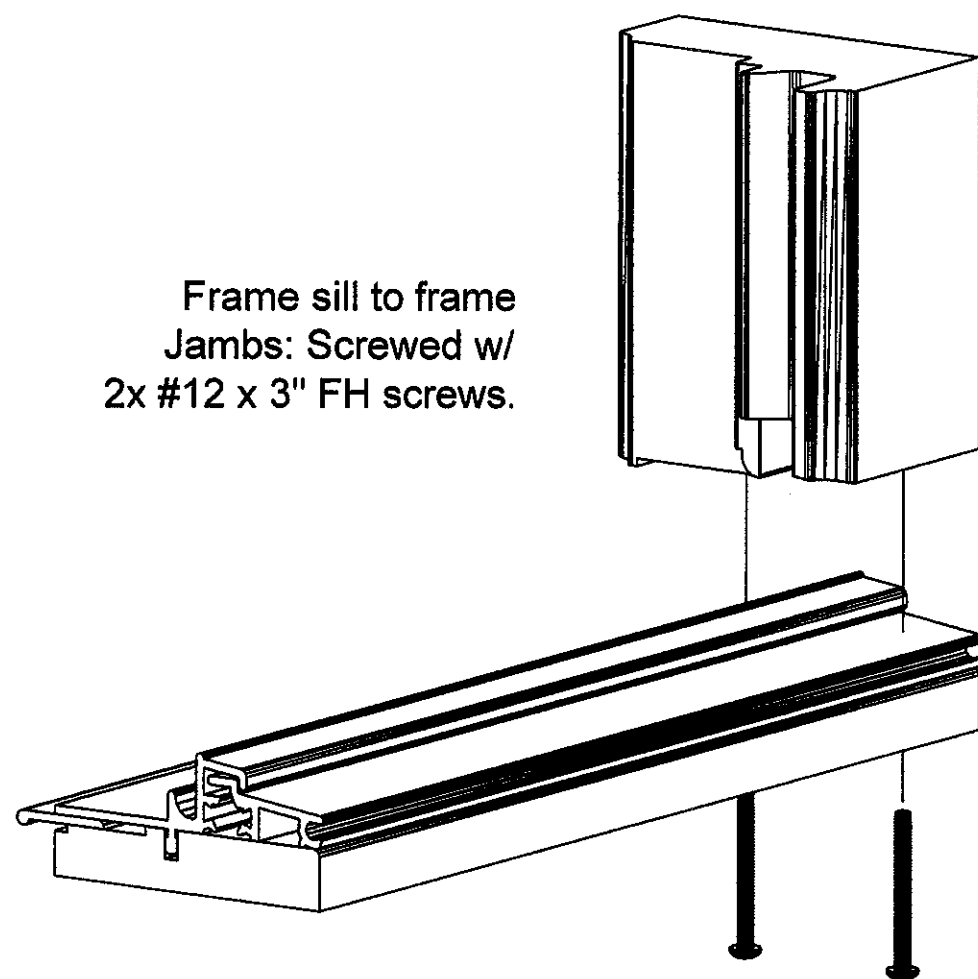
Sash rails and sash bar to sash stiles: 4x 7/16" x 2 3/4"  
wood dowels, w/ 1 3/8" embedment to each profile  
Glue: Rhenocoll 3W-4B type 1 exterior glue for wood.



CORNER ASSEMBLY

3D VIEW DETAILS

Frame sill to frame  
Jambs: Screwed w/  
2x #12 x 3" FH screws.



Frame head to frame  
jambs: multifork.  
Glue: Rhenocoll 3W-4B  
type 1 exterior glue for  
wood.

